

Part Number:	3414700
Description:	HILUX ROGUE SUMMIT MKII BULL BAR
Suited to vehicle/s: Optional	Toyota Hilux Rogue 11/22ON
Fitting Kits:	3501130 – WINCH INSTALL KIT SUMMIT 3501070 – SUMMIT RFL COVER MATT BLACK   DOES NOT SUIT 200 OR Y62 3514140 – CAMERA RELOCATION

# **WARNING**

#### REGARDING VEHICLES EQUIPPED WITH SRS AIRBAG;

When installed in accordance with these instructions, the front protection bar does not affect operation of the SRS airbag.

ALSO, NOTE THE FOLLOWING:

- This product must be installed exactly as per these instructions using only the hardware supplied.
- In the event of damage to any bull bar component, contact your nearest authorised ARB stockist. Repairs or modifications to the impact absorption system must not be attempted.
- Do not use this product for any vehicle make or model, other than those specified by ARB.
- Do not remove labels from this bull bar.
- This product or its fixing must not be modified in any way.
- The installation of this product may require the use of specialized tools and/or techniques.
- It is recommended that this product is only installed by trained personnel.
- These instructions are correct as at the publication date. ARB Corporation Ltd. cannot be held responsible for the impact of any changes subsequently made by the vehicle manufacturer.
- During installation, it is the duty of the installer to check correct operation/clearances of all components.
- Work safely at all times.
- Unless otherwise instructed, tighten fasteners to specified torque.

# **ARB 4x4 ACCESSORIES**

### **Corporate Head Office**

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# GENERAL CARE AND MAINTENANCE

By choosing an ARB Bar, you have bought a product that is one of the most sought after 4WD products in the world. Your bar is a properly engineered, reliable, quality accessory that represents excellent value. To keep your bar in original condition it is important to care and maintain it following these recommendations:

- Prior to exposure to the weather your bar should be treated to a Carnauba based polish on all exposed surfaces. It is recommended that this is performed on a six monthly basis or following exposure to salt, mud, sand or other contaminants.
- As part of any Pre Trip Preparation, or on an annual basis, it is recommended that a thorough visual inspection of the bar is carried out, making sure that all bolts and other components are torqued to the correct specification. Also check that all wiring sheaths, connectors, and fittings are free of damage. Replace any components as necessary. This service can be performed by your local authorized ARB Stockist.

### FITTING REQUIREMENTS

#### **REQUIRED TOOLS FOR FITMENT OF PRODUCT:**

BASIC TOOL KIT	ELECTRIC DRILL WITH COMPLETE METRIC DRILL SET
JIG SAW OR OSCILATING MULTITOOL WITH BLADE SUITABLE FOR PLASTIC	LOW TACK MASKING TAPE
FILE	UTILITY KNIFE
TAPE MEASURE	CLAMP
STEEL RULE	WHITE FELT MARKER
HACK SAW	TORQUE WRENCH
TOUCH UP PAINT ANTI CORROSION	RIGHT ANGLE ELECTRIC DRILL

#### HAVE AVAILABLE THESE SAFETY ITEMS WHEN FITTING PRODUCT:

Protective eyewear



**Hearing protection** 



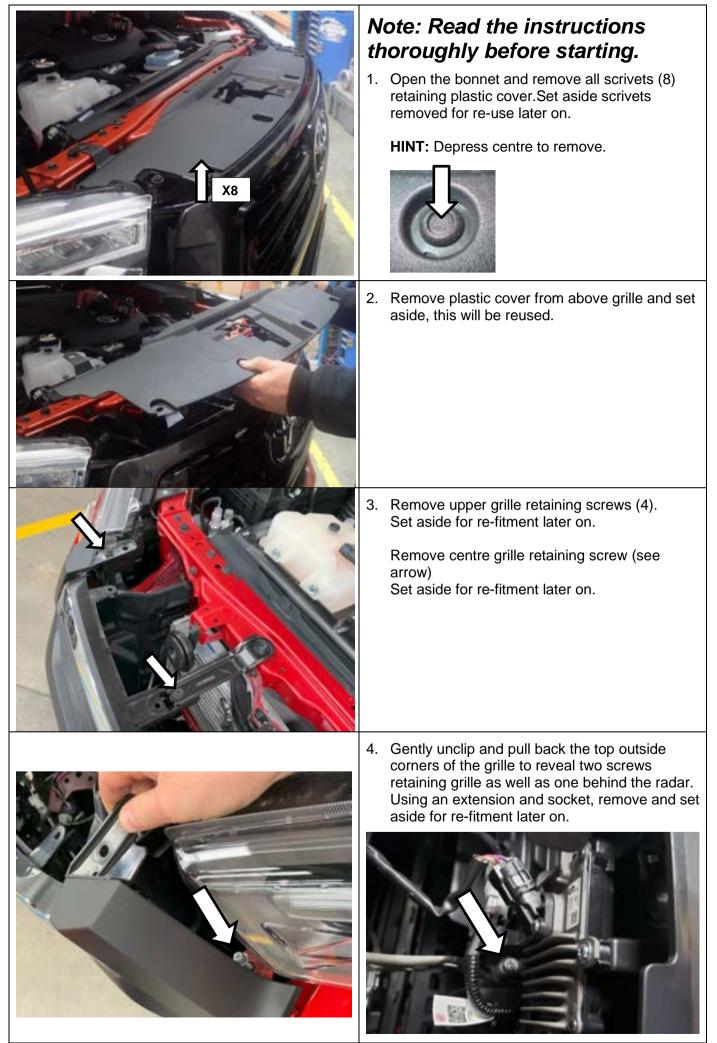
NOTE: 'WARNING' notes in the fitting procedure relate to OHS situations, where to avoid a potentially hazardous situation it is suggested that protective safety gear be worn or a safe work procedure be employed. If these notes and warnings are not heeded, injury may result.

FASTENER 🕅 TORQUE SETTINGS:			
SIZE	Torque Nm	Torque lbft	
M6	9Nm	7lbft	
M8	22Nm	16lbft	
M10	44Nm	32lbft	
M12	77Nm	57lbft	

#### PARTS LISTING

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APPLICATION.	PART NO.	QTY	DESCRIPTION	
	3194818	4	PLATE NUT ASSY HILUX BAR 15ON	
	3759666L	1	BRKT CHASSIS IN HILUX 150N LHS	
	3759666R	1	BRKT CHASSIS IN HILUX 150N RHS	
	3759667L	1	BRKT CHASSIS OUT HILUX 150N LH	
	3759667R	1	BRKT CHASSIS OUT HILUX 15ON RH	
	4581007	2	WASHER FLAT 1/2x1 1/2x4mm   TZP SILVER T	
MOUNTS	4581040	16	WASHER FLAT M10x25x3   TZP480	
TO VEHICLE	4654475L	1	MNT BRKT ASSY SUITS HILUX LHS	
	4654475R	1	MNT BRKT ASSY SUITS HILUX RHS	
	6151094	2	BOLT HXHD M12x1.25x30   PC8.8 ZP	
	6151428	10	NUT FLANGE M12x1.75   PC8.8 SERRATED	
	6151752	12	NUT FLANGE M10x1.5   PC8.8 BTZP480	
	6151965	12	BOLT HXHD FL M10x1.5x30   PC8.8 ZNB480	
	6152127	18	BOLT HXHD FL M12x1.75x30   PC8.8 ZNS480	
	3163289	1	GRILLE CENTRE, SUIT SUMMIT	
	3163294	1	KIT, CVR STRAP SUIT SUMMIT	
	3163295	1	KIT, GRILLE OUTER SUIT SUMMIT	
BUFFERS & MOULDINGS	3753105	2	BRKT GRILL MOUNT	
WOOLDINGS	4584329	4	WASHER FLAT M6x12.2x1.2   BTZP480	
	6151173	4	NUT FLANGE M6   ZNB480 SERRATED	
	6151459	4	SCREW BHD M6x16   BTZP480	
	6151301	4	NUT CAGED M8 3.3-4.7   1238-C	
	6151526	10	NUT CAGED M6 1.8-2.7   BZP480	
	6151655	3	NUT FLANGE M8x1.25   PC8 TZP480 ENS 14/002	
UNDER PANELS	6151730	7	BOLT HXHD FL M8x1.25x20   FT PC8.8 BZP480 ENS14-001	
	6152008	10	BOLT HXHD FL M6x1.0x25   PC8.8 ZNB480	
	6523580	1	PANEL CENTER SUIT HILUX MKII	
	6523620L	1	PANEL WING UNDER SUIT ROGUE L	
	6523620R	1	PANEL WING UNDER SUIT ROGUE R	
WINCH COVER	4584329	8	WASHER FLAT M6x12.2x1.2   BTZP480	
PANEL FITMENT (IF	6151213	4	BOLT HXHD M6x1.0x20   PC8.8 ZNB480	
NO WINCH IS	6151223	4	NUT HEX NYLOC M6x1.0   ZNB480	
FITTED)	6523538	1	PANEL WINCH COVER 115MM	
	4584329	2	WASHER FLAT M6x12.2x1.2   BTZP480	
	4584329 5848302	2 2	WASHER FLAT M6x12.2x1.2   BTZP480 PACKER RB NYLON	
NUMBER PLATE				

PARTS LISTING - CONTINUED				
	3500991	1	LAMP CLUSTER, ARB SUMMIT   RH&LS LAMP SET	
	3514130	1	SENSOR SURROUND KIT   SUMMIT MKII HILUX	
	6151173	4	NUT FLANGE M6   ZNB480 SERRATED	
	6151300	2	NUT CAGED M6 2.6-3.5   956-C	
LIGHTS &	6152008	4	BOLT HXHD FL M6x1.0x25   PC8.8 ZNB480	
SENSORS	6152094	2	SCREW PHD M6x1.0x30   PC8.8 TX ZNB 480	
	6821454	1	LIGHTING HARNESS FOG CLUSTER   SUIT MKII SUMMIT HILUX 20 ON	
	3755237L	1	BRKT SUPPORT FOG CLSTR ROGUE L	
	3755237R	1	BRKT SUPPORT FOG CLSTR ROGUE R	
	180302	8	CABLE TIE 4.8 X 180 MM BLACK	
	6191030	1	PINCH WELD 520mm	
MISC	6602018	1	ALCHOL SWAB SINGLE SACHET	
	665044	1	3M PRIMER STICK	
	6781408	1	TAPE DOUBLE SIDED 0.8 x 15 x 300	
TEMPLATE	37801263	1	TEMPLATE BUMPER CUT 3414700   SUIT MKII HILUX ROGUE MY 22	
	37801264	1	TEMPLATE FLARE CUT 3414700   SUIT MKII HILUX ROGUE MY 22	



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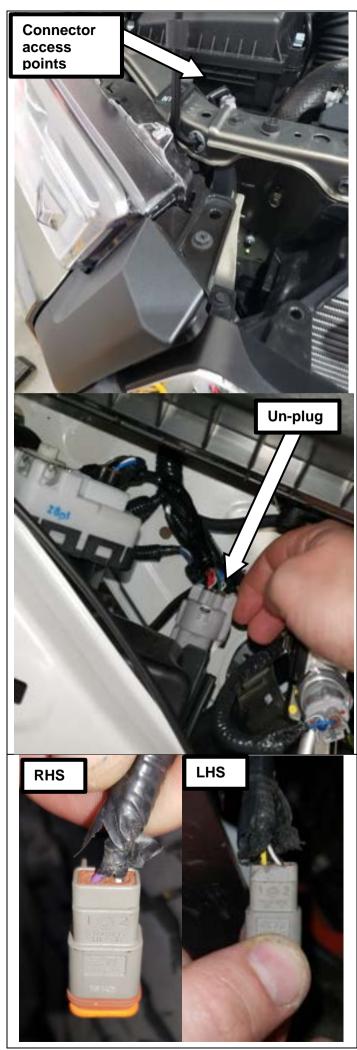
5.	Remove all fasteners and scrivets retaining bumper along inside edge of wheel arches – (Right hand side shown). Set aside for re-fitment later on.
6.	Remove all fasteners and scrivets retaining bumper along lower lip – (Left Hand side shown). Set aside scrivets and fasteners used to attach bumper to OEM stone deflector for re-use later on.
7.	Remove mud flap fasteners, and retain fasteners.

2 - Conce	8. Remove dressing piece from underside of bumper and discard.
Radar plug 6 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	<ol> <li>Locate Toyota Safety sense and 360° around view camera plugs (positioned behind the badge on the grille), and unplug from their respective units prior to proceeding.</li> </ol>
	10. Ensure inner guards are unclipped from front bumper.
<image/>	11. Reach up from the wheel liners, and disconnect the fog light wiring and front parking sensors – (Right Hand side shown).

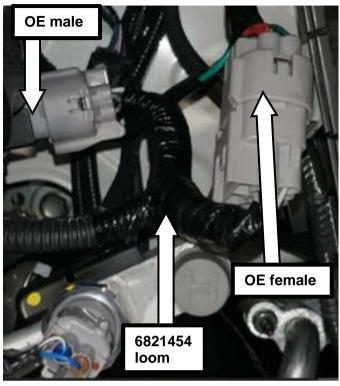
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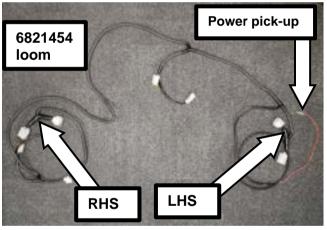






18. From the inside of the engine bay, unplug the grey OE connector from each headlight. Plugin the corresponding male/female connectors from the wiring loom 6821454 (provided in the kit) into the OE connectors.



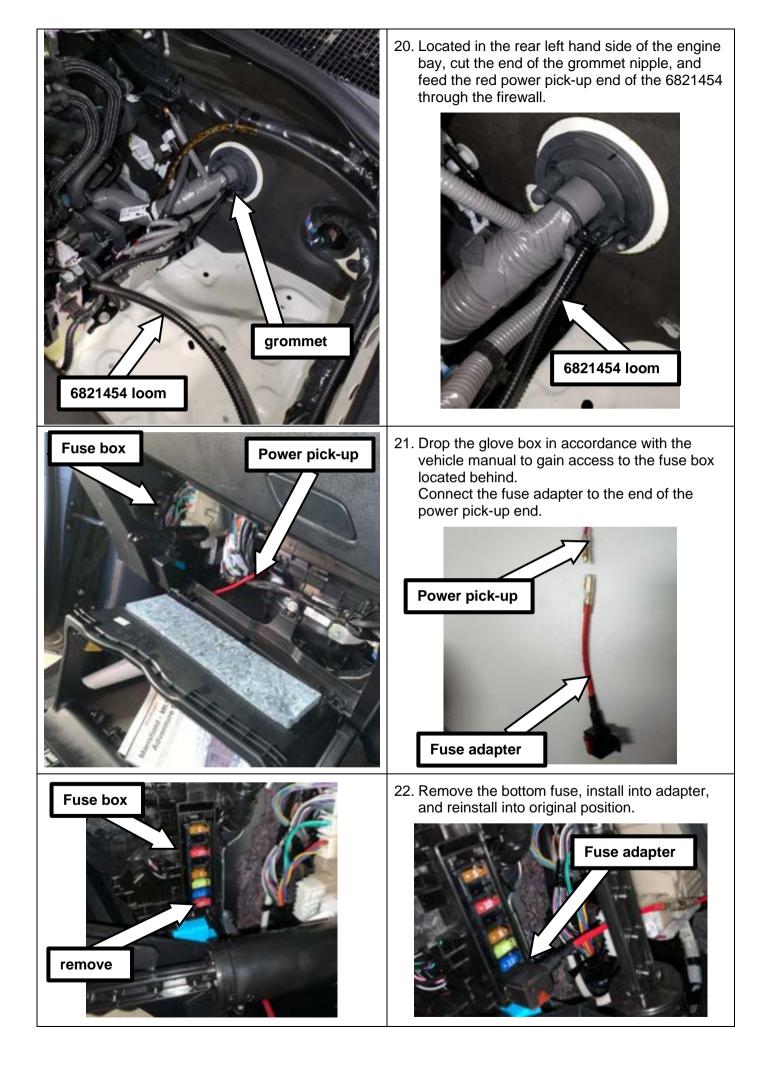


19. Locate the OEM fog light connectors on the vehicle. Cut off the lamp connectors, and fit the deutsch connectors as shown.

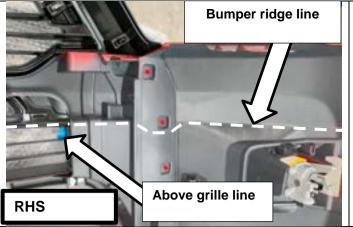
Use the following table for wiring;

Side	Deutsch Pin	Vehicle Wire Colour
RHS	1	Purple
RHS	2	White/Black
LHS	1	Yellow
LHS	2	White/Black

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Clip here	23. Trim the fuse box cover, and refit to fus box. Reinstall glovebox as per vehicle manual.
Experimental opening	24. Ensure wiring loom 6821454 is routed down through the opening in the sheetmetal behind the headlight, and across the air deflectors.
	25. Carefully cut out bumper cut template supplied. Note: Template will be used for both sides (LH & RH) – be careful not to damage.
RHS	26. Remove flares from bumper by removing clips. Retain clips and flares.
<image/>	<ul> <li>27. Stick masking tape onto bumper at area underneath headlight (as shown), running the tape in towards the centre of the bumper.</li> <li>Position template onto RHS of bumper aligning with edges of the bumper specified on the template.</li> <li>Using a permanent marker, outline edges of bumper cut template onto masking tape where the bumper cut will be performed.</li> <li>Remove template and repeat for LHS. Take care not to rip template upon removal.</li> </ul>

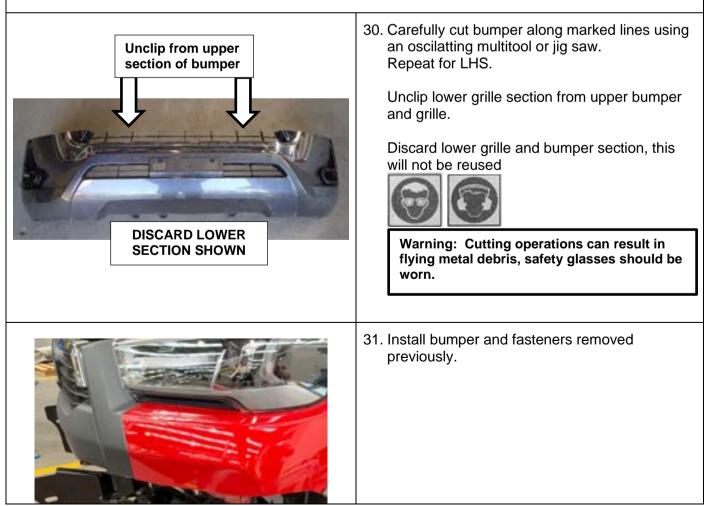


28. Identify the first horizontal line of the grille below the solid section. The grille will be trimmed immediately below this line.

Apply a generous amount of masking tape in the area indicated on the grille. Extend horizontal line to the outside edge of chrome/black border of the grille.

29. Final cut line should appear as shown below:





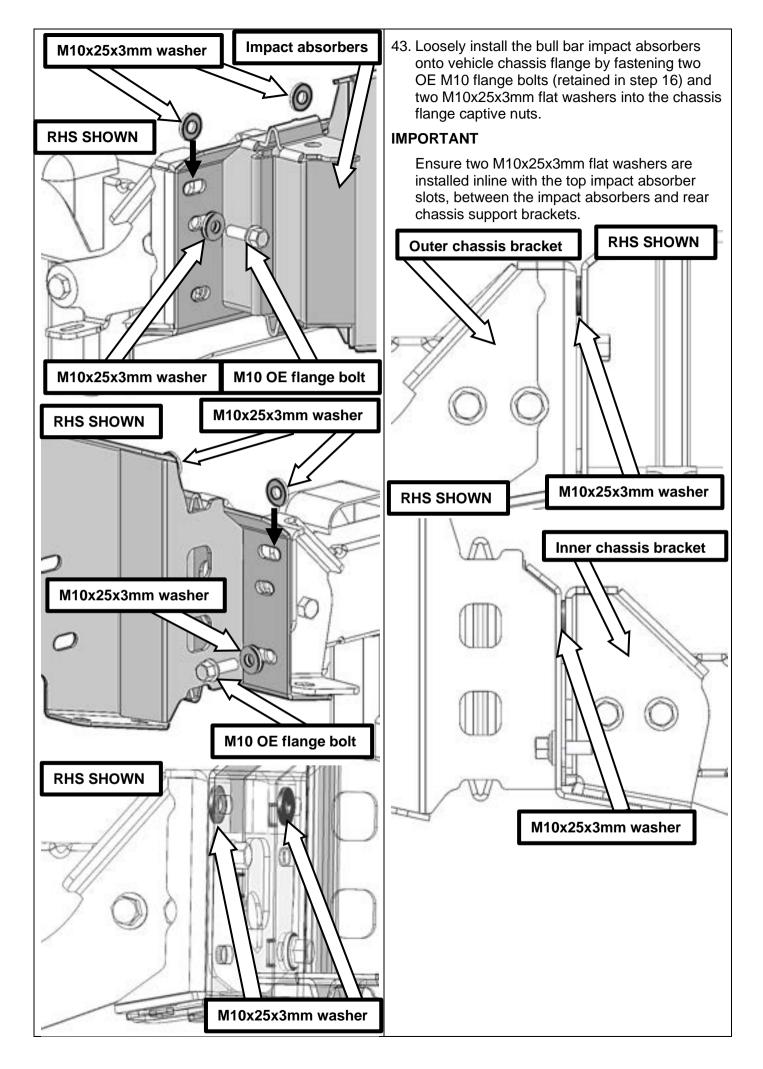
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	32. Carefully cut out flare cutting template supplied. Note: Template will be used for both sides (LH & RH) – be careful not to damage.
<complex-block></complex-block>	<ul> <li>33. Apply masking tape to the area of the flare above the flare foglight housing (as shown). Position template onto RHS of flare, aligning with edges of the flare specified on the template.</li> <li>Using a permanent marker, outline edges of template onto masking tape where the cut will be performed.</li> <li>Remove template and repeat for LHS. Take care not to rip template upon removal. Cut the flare using a jigsaw or multitool.</li> </ul>
	<ul> <li>34. The 300mm strip of double sided tape into six smaller strips.</li> <li>Use alcohol wipe to clean the both sides of the mating flares (removed with bumper and and remaining on front quarter panel). Repeat on opposite side.</li> <li>Apply adhesive primer stick to cleaned surfaces. Repeat on opposite side.</li> <li>Attach the flares together, ensure the flare kes</li> </ul>

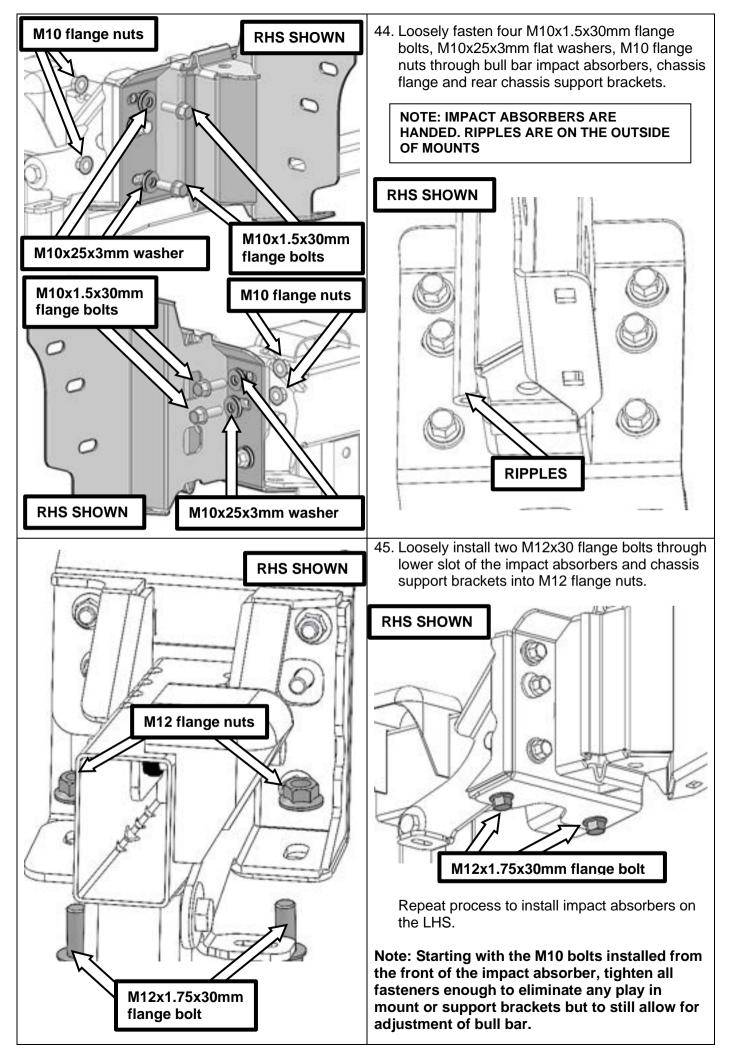




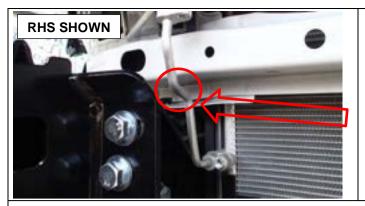
M12x1.25x30mm bolt Outer chase brack M12x1.75x30mm flange bolt	bracket to outside face of chassis using two         M12x1.75x30mm flange bolts installed into the         previously installed nut plate.         Loosely fasten the RHS outer chassis support         bracket at the rear hole using one         M12x1.25x30 bolt and M12x38x4mm flat         washer installed into OE captive nut in the         chassis bracing.
Inner chassis bracket	<ul> <li>42. Loosely fasten RHS inner chassis support bracket to inside chassis face using two M12x1.75x30mm flange bolts installed through the holes into the previously installed nut plate.</li> <li>Repeat process to install chassis support brackets on LHS</li> </ul>



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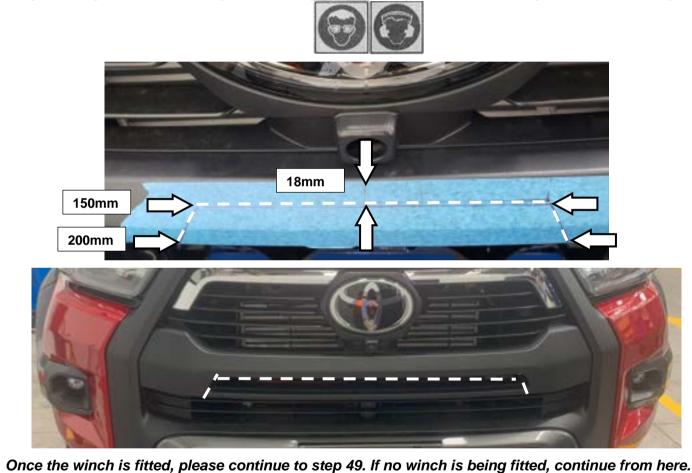
46. Check clearance between mount and AC line is approximately 15mm.

#### NOTE:

If necessary the AC tube can be carefully bent away from the bracket by pushing the top section towards the vehicle. While bending the tube. Make sure you support the lower fittings to avoid damage.

Note: If fitting a winch proceed from here using fitting instructions 37801131 supplied with 3501130 bull bar winch install kit.

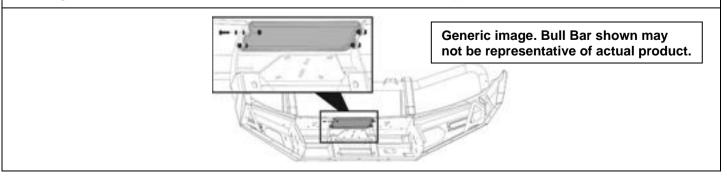
47. Run a strip of masking tape across the grille (as shown) and mark the following dimensions. Carefully cut grille along marked lines using an oscilatting multitool or jig saw. Unclip lower grille section and disgard



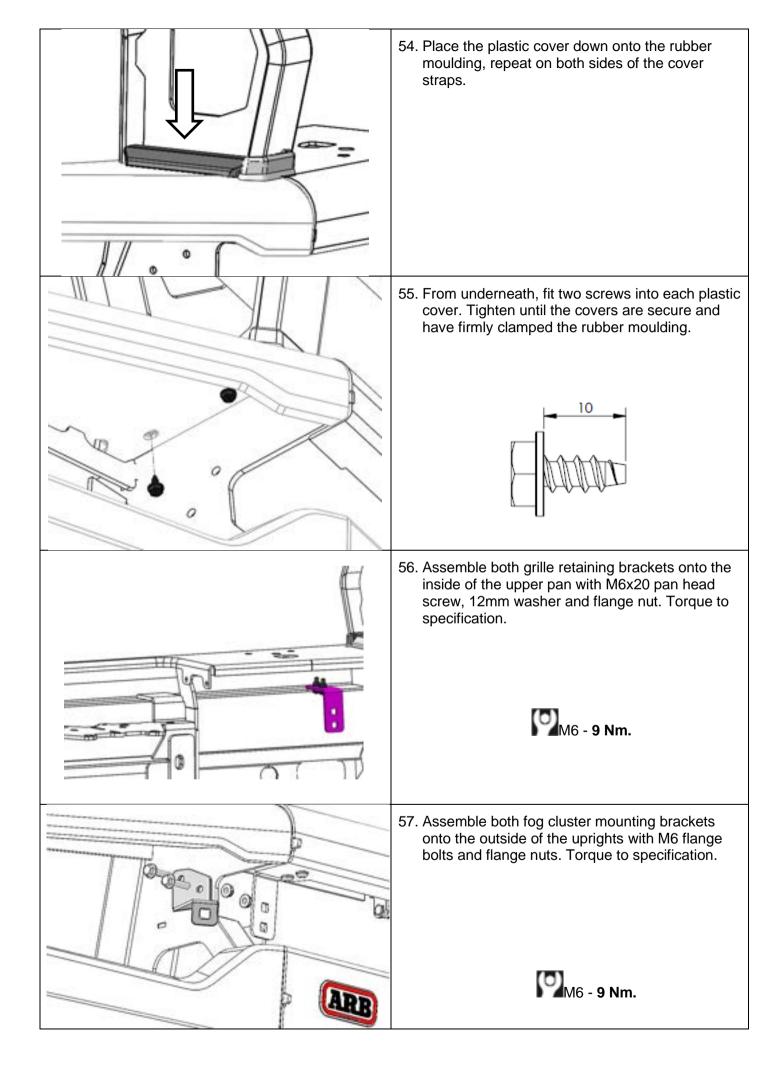
48. Slide the winch cover panel from the bottom up until it is level with the top face of the bar.

Fit the winch cover panel to the bar using 4 x M6 x 20 hex bolts, flat washers and nyloc nuts.

Warning: Be careful not to scratch the finish of the winch cover panel.



Philips head screw	49. When relocating the front camera, separate steel bracket from back of camera by removing two Philips head screws and depressing shroud clips. Retain screws and discard bracket.
	50. Mount the camera into the ARB relocation bracket using the two philips head screws removed in the previous step.
	51. Install the camera to the winch cradle as shown using two M6x16 bolts, washers and flange nuts. Note: camera not shown in image
and a second	52. Identify the cover strap plastics kit, 3163294.
	<ul> <li>53. Fit the rubber intersection mouldings to the base of each upright cover strap.</li> <li>Ensure that the skirt of the rubber moulding is not folded back on itself and is sitting flat</li> </ul>
	against the bull bar.

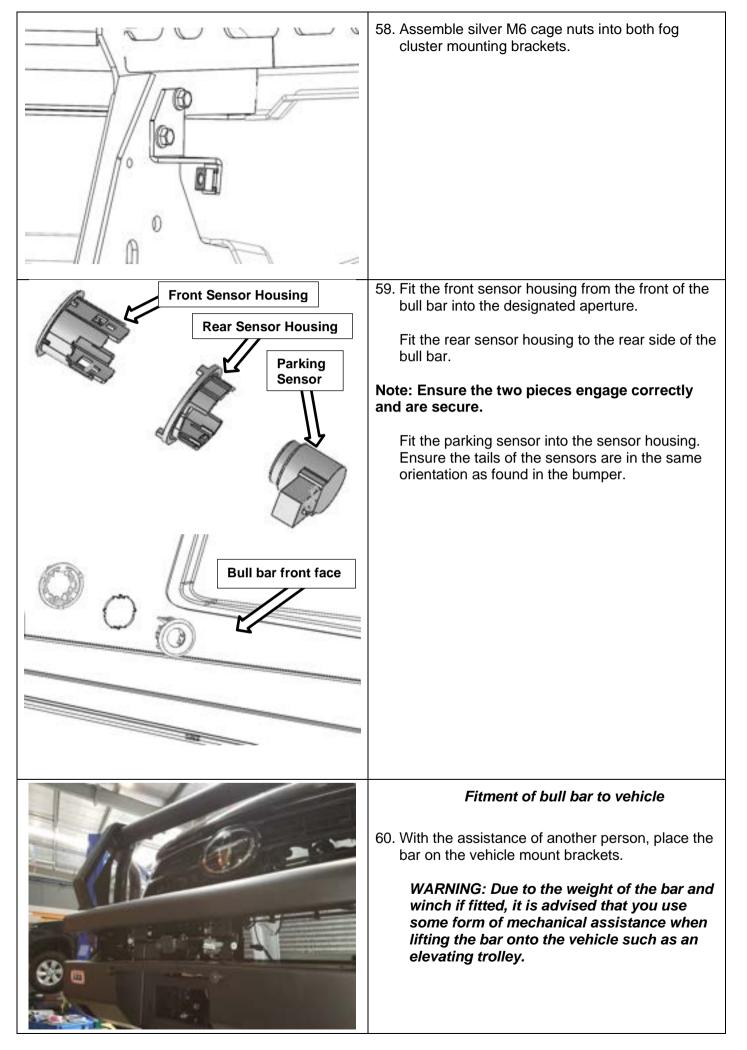


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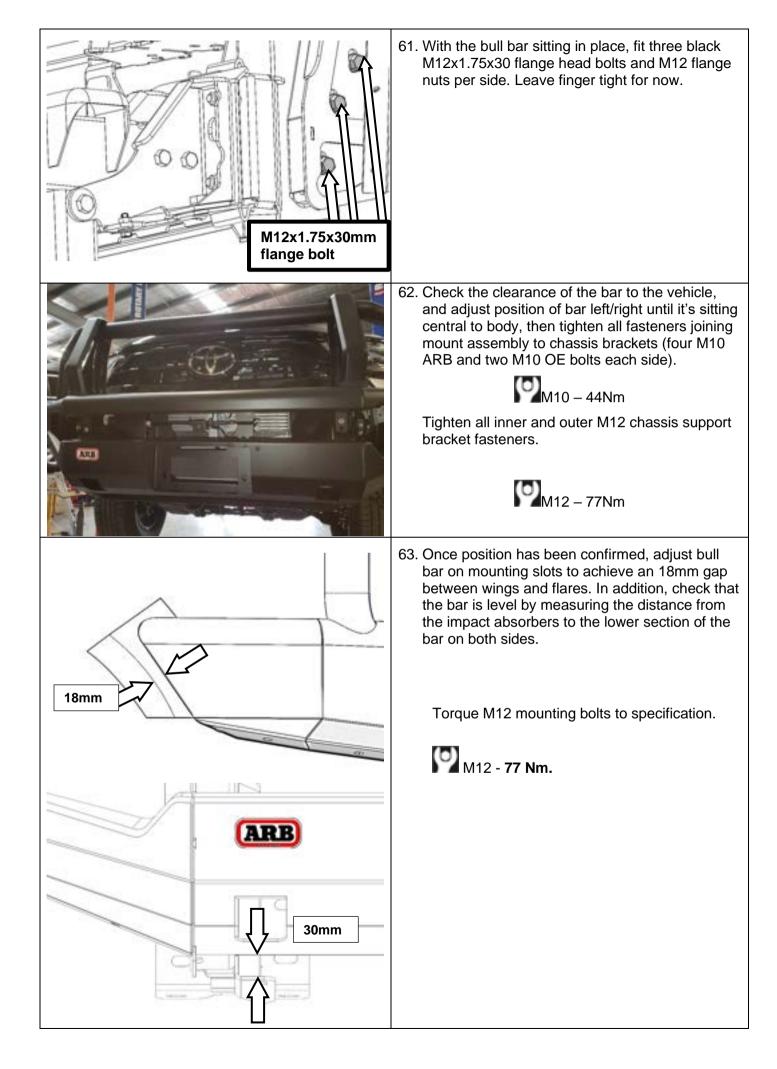
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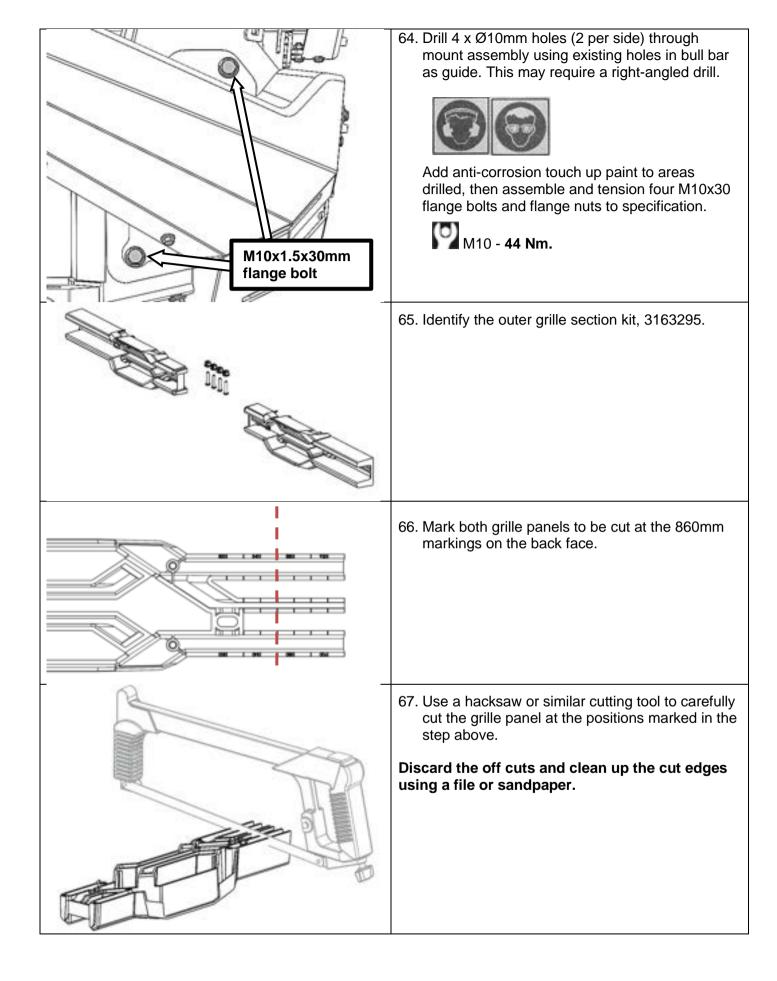
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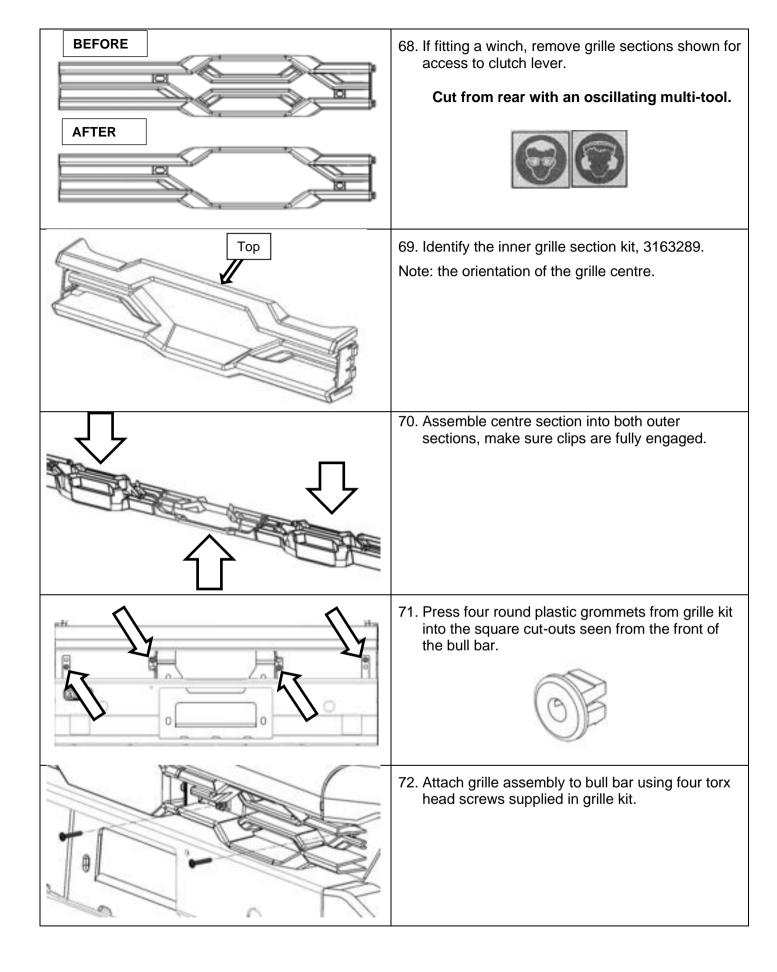
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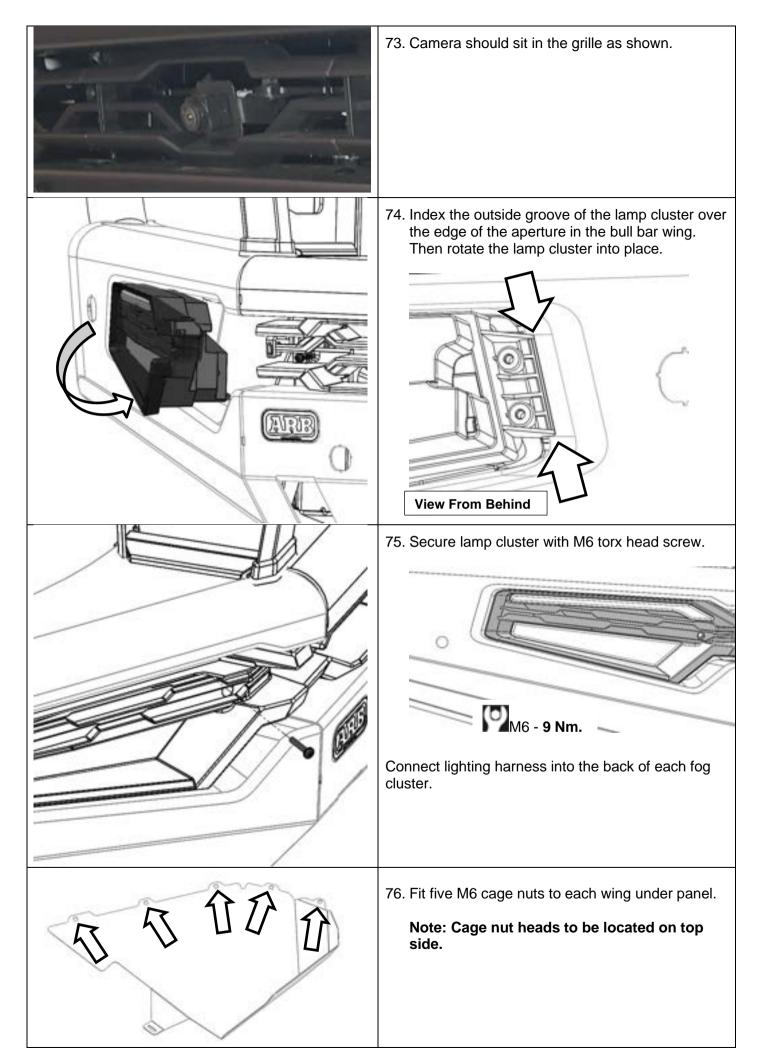


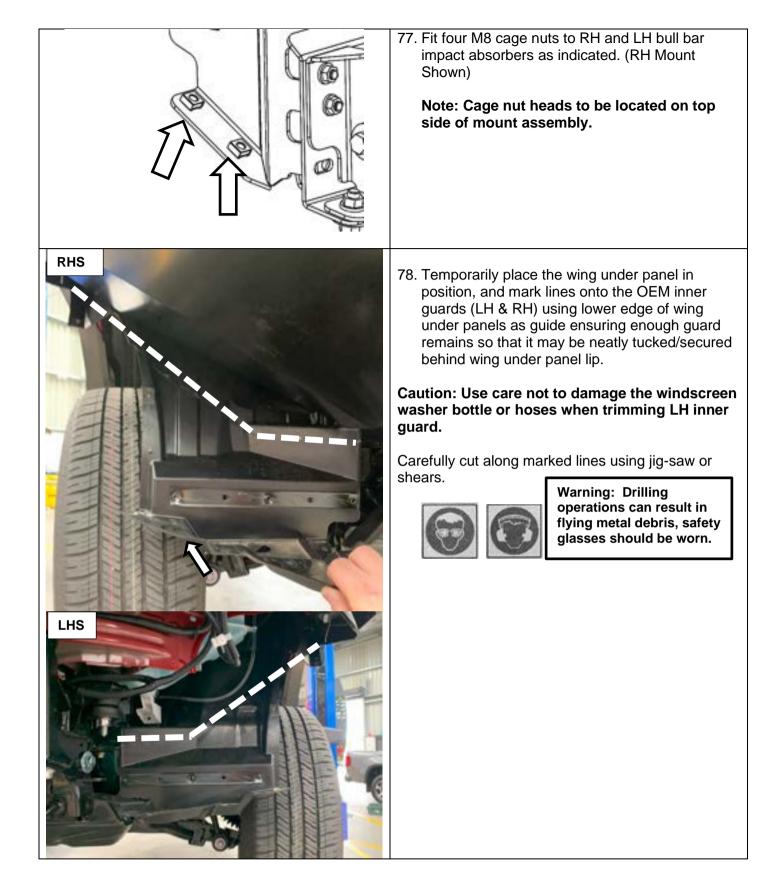
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M6 flange bolt M8 flange bolt M6 OEM fastener M8 flange bolt	<ul> <li>79. Fasten stone tray using five M8 flange bolts and two M6 OEM fasteners.</li> <li>Fasten wing under panels to bull bar using seven M6 flange bolts.</li> <li>Fasten lower corner of wing under panel using two M8x1.25x20mm flange bolts and M8 flange nuts</li> <li>M6 – 9Nm M8 – 22Nm</li> </ul>
	80. Reach down from behind the grille to reconnect the camera.
	81. Reinstall upper radiator cover panel and fasten using eight OEM scrivets.

### FITTED PRODUCT – TOYOTA HILUX SUMMIT MKII

#### NOTICE: ONCE SUMMIT BAR IS FITTED:

- Ensure all bolts are tensioned correctly.
- All wiring is clear of sharp edges or moving surfaces and secured properly.
- Piping is secured well away from sharp or moving components.
- Check operation of winch, if fitted.
- Check all wiring and connections to turn signal lamps and clearance lights and that they are functioning correctly.

