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## FK31 FORD F250/F350 REAR DRIVE SHAFT SPACER KIT

Part Number	Description	Quantity
3756965	Drive shaft spacer bracket	1
6151204	Bolt M10 x 35 x 1.5	6
6151026	Nut Hex M10 x 1.5	4
6151304	Nut Caged M10 x 1.5	2
4581048	Washer Spring 10mm	6
4581083	Washer Flat 10mm	10



1. Fit caged nuts to inside of bracket as shown.



- 2. Remove original factory drive shaft carrier bearing spacer.
- 3. Support drive shaft on an axel stand.
- 4. Fit new carrier bearing spacer as shown.

Note: The spacer must be mounted such that the arrow points to the front of the truck.



- 5. From below feed a bolt, spring washer and flat washer through the holes using a socket on a long extension as shown.
- 6. From above fit a nut and flat washer to the bolt.
- 7. Fit all four bolts and tighten securely.



- 8. Fit carrier bearing to spacer using two M10 bolts, spring washers and flat washers.
- 9. Tighten securely.