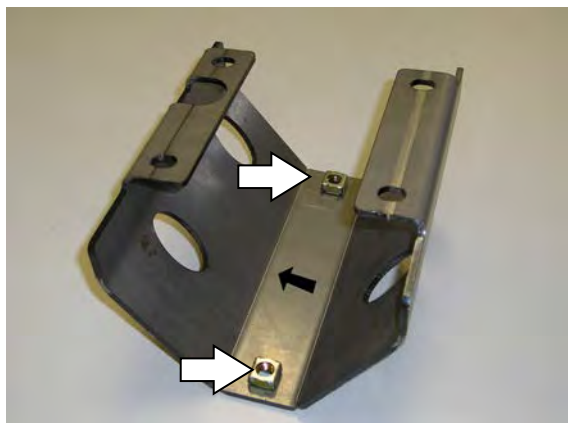


FK31 FORD F250/F350 REAR DRIVE SHAFT SPACER KIT

Part Number	Description	Quantity
3756965	Drive shaft spacer bracket	1
6151204	Bolt M10 x 35 x 1.5	6
6151026	Nut Hex M10 x 1.5	4
6151304	Nut Caged M10 x 1.5	2
4581048	Washer Spring 10mm	6
4581083	Washer Flat 10mm	10



1. Fit caged nuts to inside of bracket as shown.



2. Remove original factory drive shaft carrier bearing spacer.
3. Support drive shaft on an axel stand.
4. Fit new carrier bearing spacer as shown.

Note: The spacer must be mounted such that the arrow points to the front of the truck.



5. From below feed a bolt, spring washer and flat washer through the holes using a socket on a long extension as shown.
6. From above fit a nut and flat washer to the bolt.
7. Fit all four bolts and tighten securely.



8. Fit carrier bearing to spacer using two M10 bolts, spring washers and flat washers.
9. Tighten securely.