





OLD MAN EMU FITTING INSTRUCTIONS

FK95 FIXED END BOLT KIT M14 X 100 10.9 ZAS1000 ASSY X2

- Replaces OE M14 x 100mm fixed end bolt and nut with new bolts and prevailing torque nuts.
- Prevents bolt and nut loss in case of bolt loosening in service.
- Mandatory fitment for replacement of the 9/16" UNC fixed end bolts in Jeep YJ Wrangler unless an OME greasable fixed end pin is used.
- Use one bolt and nut per side.

KIT CONTENTS

Part No.	Description	Qty	Picture
6151919	BOLT FLANGE M14X1.5X100 10.9	2	
6151920	NUT FLANGE M14X1.5 CLASS 10	2	

INSTALLATION INSTRUCTIONS

Assemble the new bolts and nuts in the normal manner, paying attention to the following items:

- As a general precaution, DO NOT use an impact wrench to tighten leaf spring bolts and shackles. The use of an impact wrench could result in over-tightening and premature failure.
- Before inserting the bolt, clean the mating surface between the front spring hanger and the bolt's head.

- After inserting the bolt but before installing the nut, remove any grease that has been deposited onto the bolt's threads and the mating surface between the front spring hanger and the nut.
- Using a torque wrench, tighten the bolt to the 130Nm (96ft-lbs).
- During the 500km inspection, check bolt torque using a torque wrench.
- These bolts and nuts may be reused if the springs are removed at a later date, provided that the bolts and nuts are in good condition.

