

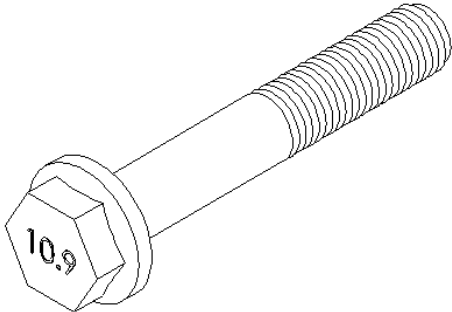
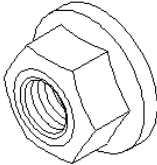


OLD MAN EMU FITTING INSTRUCTIONS

FK91 FIXED END BOLT KIT M16 X 100 10.9 ZAS1000

Replaces OE M16 x 100mm fixed end bolt and nut with new bolt and prevailing torque nut.

KIT CONTENTS

Part No.	Description	Qty	Picture
6151903	BOLT FLANGE M16X2.0X100 10.9	1	
6151904	NUT FLANGE M16X2.0 CLASS 10	1	

INSTALLATION INSTRUCTIONS

Assemble the new bolts and nuts in the normal manner, paying attention to the following items:

- As a general precaution, DO NOT use an impact wrench to tighten leaf spring bolts and shackles.
- Before inserting the bolt, clean the mating surface between the front spring hanger and the bolt's head.
- After inserting the bolt but before installing the nut, remove any grease that has been deposited onto the bolt's threads and the mating surface between the front spring hanger and the nut.
- Using a torque wrench, tighten the bolt to the 230 N.m (170 ft.lb).
- During the 500km inspection, check bolt torque using a torque wrench.