



FITTING INSTRUCTIONS

ARB Part No	Description
10900039	ARB FRIDGE SOLID MOUNT KIT ELEMENTS 60L

PLEASE TAKE NOTE OF THE FOLLOWING:

- ◆ This product must be installed exactly as per these instructions.
- ◆ In the event of damage to any component, contact your nearest authorised ARB stockist. Repairs or modifications to this product must not be attempted.
- ◆ This product must not be modified in any way.
- ◆ The installation of this product may require the use of specialized tools and/or techniques.
- ◆ It is recommended that this product is only installed by trained personnel.
- ◆ These instructions are correct as at the publication date. ARB Corporation Ltd. cannot be held responsible for the impact of any changes subsequently made by the vehicle manufacturer.
- ◆ During installation, it is the duty of the installer to check correct operation/clearances of all components.
- ◆ Work safely at all times.
- ◆ Unless otherwise instructed, tighten fasteners to specified torque.

ARB 4x4 ACCESSORIES

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1.0 FITTING REQUIREMENTS

REQUIRED TOOLS FOR FITMENT OF PRODUCT:

13mm RING SPANNER	ELECTRIC DRILL
T30 TAMPERPROOF TORX BIT	8.5mm DRILL BIT

HAVE AVAILABLE THESE SAFETY ITEMS WHEN FITTING PRODUCT:

Protective eyewear		Hearing protection	
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NOTE: 'WARNING' notes in the fitting procedure relate to OHS situations, where to avoid a potentially hazardous situation it is suggested that protective safety gear be worn or a safe work procedure be employed. If these notes and warnings are not heeded, injury may result.

FASTENER TORQUE SETTINGS:

SIZE	Torque Nm	Torque lbft
M8	22Nm	16lbft

PARTS LISTING – 10900039 ARB FRIDGE SOLID MOUNT KIT ELEMENTS 60L

PART NUMBER	QTY	DESCRIPTION
3750093	2	ARB FRIDGE MOUNT BRKT
4584396	4	NYLON WASHER 20 X 8.5 X 3
4581081	4	WASHER M8 STAINLESS STEEL
4584328	4	WASHER M8 x 19 x 1.2
4584364	4	WASHER M8x26x4
6151681	4	BOLT M8x1.25x35
6151547	4	NUT HEX NYLOC M8
6151851	4	SECURITY FASTENER
6151852	1	SECURITY DRIVER BIT

2.0 MOUNTING THE FRIDGE



The fridge mount brackets have 4 slotted holes cut into the base for mounting it to a solid surface. When selecting a location to mount your fridge, please take note of the following points:

- The mounting surface must be strong enough to support a fully loaded fridge.
- Use M8 high tensile fasteners to attach the fridge mounting brackets to the mounting surface.
- Use all 4 mounting holes.
- For best results, the mounting surface should be flat to avoid introducing twist.
- When mounting to thin or brittle material (eg sheet metal or particle board), use large washers to distribute the load over a large surface area.
- The mounting location should allow 50mm of ventilation on all sides of the fridge.
- To ensure accurate location of the fridge, use the holes in the mount brackets as a drilling template.
- Before drilling holes, check on the underside of the mounting surface to ensure that the drill bit and/or mounting hardware will not damage vehicle components e.g. electrical cables, fuel lines, brake lines or fuel tank.

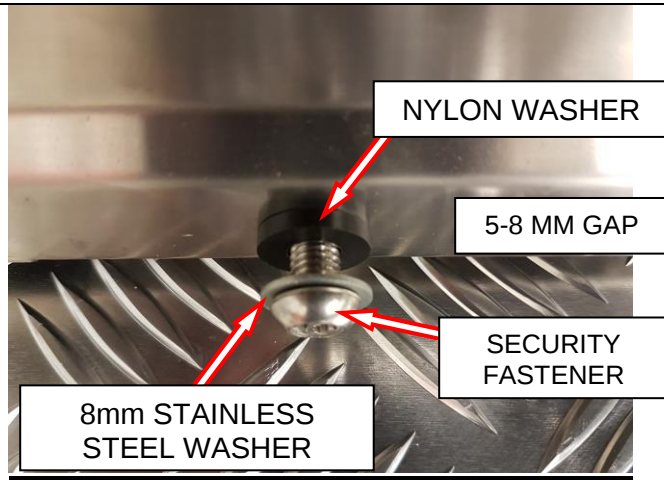
WARNING: Wear eye and ear protection when drilling.



3.0 PREPARATION OF FRIDGE



1. Remove the 2 fasteners from fridge side as shown in image.
2. Repeat the operation on the other side of fridge and disregard all 4 fasteners.



3. Insert 4 security fasteners in fridge side and place an 8mm stainless steel washer and a nylon washer on each fastener, leave gap as shown for bracket fitment.



4. Place fridge onto both brackets ensuring bracket is between stainless and nylon washer. Ensure both brackets are pushed towards front of fridge before securing in place.

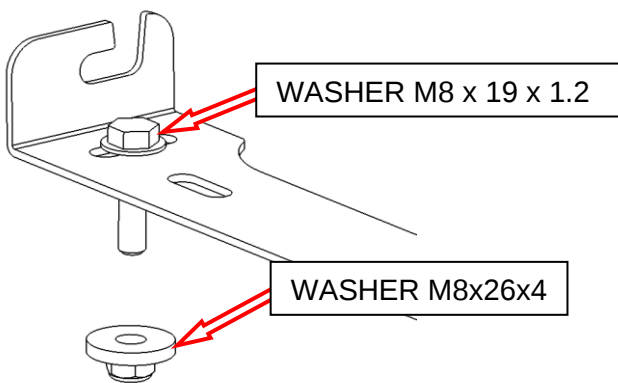
4.0 MOUNTING OF FRIDGE



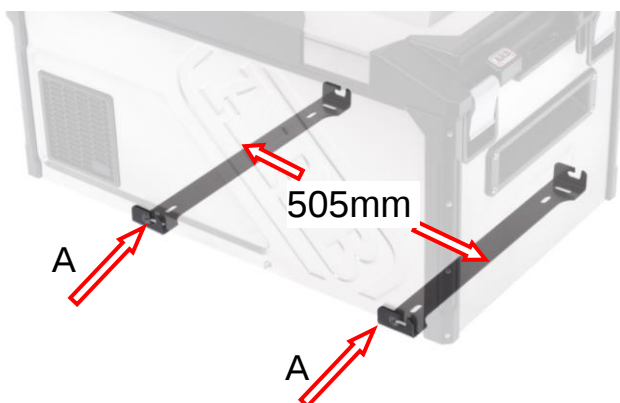
1. Position fridge in the desired location ensuring there is adequate ventilation for fridge and enough room for power cords.
2. When suitable mounting position is determined check to see whether holes when drilled will interfere with any structure, electrical cables, brake or fuel lines
3. Use a suitable method to mark around base of brackets in all 4 places.



4. Remove fridge from mounting surface and remove brackets from fridge.
5. Place brackets on mounting surface and align with mark created in step 3.
6. Determine which mounting slot is going to be used and mark one hole centre position accordingly. Repeat this process for remaining 3 mounting positions.
7. Drill Dia 8.5mm holes through mounting surface



8. When attaching brackets to mounting surface ensure M8 washers are positioned as shown.
9. If longer fasteners are required, use an equivalent grade or better to those being replaced.



10. When securing brackets to mounting surface ensure faces marked "A" are aligned with each other and dimension 505mm is achieved across edges indicated.
11. Tighten mounting fasteners to specified torque
12. Place fridge into mounting brackets and tighten to specified torque.